

SILKSCREEN - ART GUIDELINES & INK SELECTION

SILKSCREEN ARTWORK GUIDELINES

- Color registration requirements are minimal, but do exist and must be pre-approved. Please note that some color over-lapping may still occur.
- More than 1 color imprinting is not available on some products.
- Minimum requirement for line thickness is 1.5 stroke points.
- There is more movement when Silkscreening on insulated products.
- Thicker text is recommended for textured products.
- Artwork with large coverage or fine print is not recommended as it may not produce a good quality imprint.
- Halftones are not recommended.
- All artwork submitted is subject to review.

INK COLOR SELECTION

PMS COLOR MATCH CHARGE: New Orders: \$94.50 (g) | Repeat within 6 months: \$46.80 (g)

IMPORTANT NOTE: We will custom mix colors to get closest match to your requested PMS color but an exact match can not be guaranteed.

The PMS Colors indicated are only reference approximations of actual colors printed on white bags.
Bag color will alter the shade, tone or hue of the ink, especially light color ink - such as white ink - on dark color bags.
Certain ink and bag color combinations are not recommended. Please call for more details.

 Cream PMS 7499	 Copper PMS 876	 Maroon PMS 209	 Dark Green PMS 342	 Deep Purple PMS 526	 Island Blue PMS 285	 Gold PMS 872
 Lemon Yellow PMS 108	 Brown PMS 490	 Rhodamine Red	 Forest Green PMS 560	 Pantone Violet	 Reflex Blue	 Gray PMS 430
 Golden Yellow PMS 136	 Red PMS 185	 Lime Green PMS 360	 Teal PMS 7466	 Columbia Blue PMS 659	 Peacock Blue PMS 293	 White
 Orange PMS 021	 Red PMS 199	 Green PMS 354	 Dark Teal PMS 322	 Light Blue PMS 299	 Royal Blue PMS 286	 Black
 Texas Orange PMS 174	 Dark Red PMS 201	 Kelly Green PMS 347	 Pantone Purple	 Process Blue	 Navy Blue PMS 281	
 Metallic Pink PMS 10174	 Metallic Black PMS 10399	 Metallic Blue PMS 10273	 Metallic Purple PMS 8780	 Fluorescent Pink PMS 806	 Fluorescent Orange PMS 171	 Fluorescent Green PMS 802
 Metallic Ruby Red PMS 8863	 Metallic Green PMS 8265	 Metallic Silver PMS 877	 Gold Shimmer PMS 8365	<div>Please contact us for a sample</div>		
				Glow in the Dark		

NOTE: Our imprinting processes operate in a post-production environment in which imprinting takes place on a product which is already constructed. In some cases folds and creases produced in manufacturing the bags result in some restrictions that may impact certain artwork's printability and available imprint area. Also, artwork position on post-printed products may vary slightly from product to product due to manual feeding.

The colors on this page are 4 color process simulations of Pantone colors. Actual colors may vary.